



BELLMAN-MELCOR, INC.

B R A Z I N G & S O L D E R I N G P R O D U C T S

MSDS Data Sheet

Revision Date: 4-1-03
Supplier: Bellman-Melcor, Incorporated
P.O. Box 188
Tinley Park, IL 60477

Products

Sil. #A25T (Bag-37), Sil. #A38T (Bag-34), Sil. #A40T (Bag-28), Sil. #A45T (Bag-36), Sil. #A56T (Bag-7)

Section 1: Chemical Product

Common Name: Silver-Copper-Zinc-Tin Brazing Alloy
Chemical Name: Silver-Copper-Zinc-Tin Brazing Alloy
Formula: Ag-Cu-Zn-Sn
Product CAS No.: CHEMICAL MIXTURE
Product Use: Brazing

For chemical emergencies, call **Chemtrec** at 800.424.9300 or 703.527.3887

Section 2: Composition / Information on Ingredients

<u>Ingredient</u>	<u>CAS Number</u>	<u>Weight %</u>
Copper	7440-50-8	22 – 40
Silver	7440-22-4	25 – 56
Zinc (As Oxide)	7440-66-6	17 – 33
Tin	7440-31-5	2 – 5

Ingredient Notes

The percentage by weight values reported for the ingredients in these products represent approximate formulation values.

See Section 8 for Exposure Limits and Section 11 for Toxicological Information.

Section 3: Hazardous Identification

Emergency Overview

Metallic wire, rod, strip, powder.
Odorless.
Flash Point – Not Applicable

Prolonged or repeated inhalation or ingestion may cause damage to the lungs, blood, kidneys and liver. May cause eye, skin and respiratory tract irritation. Harmful if swallowed. Causes gastrointestinal irritation, abdominal pain, nausea, vomiting and diarrhea.

Not a fire or explosion hazard in solid form. Finely divided dust may ignite and burn rapidly when mixed with air in the proper proportions. Toxic metal fumes may be released in a fire situation.

Routs Of Entry

Eyes? YES

Skin? YES

Inhalation? YES

Ingestion? YES

Potential Health Effects

Eye Contact: May cause irritation.

Skin Contact: May cause irritation.

Inhalation may cause irritation of the respiratory tract. Short-term overexposure may cause a flu-like illness called Metal Fume Fever. Typically, Metal Fume Fever begins four to twelve hours after sufficient exposure to freshly formed fumes. The first symptoms are a metallic taste, dryness and irritation of the throat. Cough and shortness of breath may occur along with headache, fatigue, nausea, vomiting, muscle and joint pain, fever and chills. The syndrome runs its course in 24-48 hours.

Ingestion is harmful. May cause abdominal pain, nausea, vomiting and diarrhea. Copper poisoning can result in hemolytic anemia and kidney, liver and spleen damage.

Note: The potential health effects described above only apply if dust or fume is formed.

Carcinogenicity

NTP? No

IARC? No

OSHA? No

Chronic Health Hazard

- Overexposure may lead to copper poisoning, resulting in hemolytic anemia and liver, kidney and spleen damage.
- Prolonged or repeated inhalation may cause a benign pneumoconiosis.
- Prolonged or excessive exposure may result in Argyria; a permanent localized blue-gray discoloration of the eyes, skin or mucous membranes.
- Prolonged exposure to silver can cause damage to the nasal septum.
- Excessive zinc intake has been associated with Copper Deficiency Anemia.

Refer to Potential Health Effects.

Medical Conditions Generally Aggravated By Exposure

- May adversely affect existing medical conditions, such as eye, skin, respiratory, blood, liver and/or kidney ailments.
- Individuals with Wilson's Disease are at increased risk of copper poisoning.

Note: See Section 8 for Exposure Limits, Section 11 for Toxicological Information and Section 12 for Ecological Information.

Section 4: First Aid Measures

Eye Contact: Flush eyes with plenty of water.

Skin Contact: Immediately wash skin with soap and plenty of water. If irritation persists, call a physician.

Inhalation: If exposed to excessive levels of metal fume, remove to fresh air and seek medical attention.

Ingestion: If person is conscious and able to swallow, give large amounts of water to dilute. If vomiting occurs, keep head below hips to help prevent aspiration. Get medical attention immediately.

Section 5: Fire-Fighting Measures

Flash Point: Not Applicable

Auto-Ignition: Not Applicable

LEL: Not Applicable

UEL: Not Applicable

NFPA Hazard Classification

Health: 2 Flammable: 0 Reactivity: 0

HMIS Hazard Classification

Health: 2* Flammable: 0 Reactivity: 0 Special: B

* Indicates the possibility of chronic health effects. See Section 3 for Chronic Health Hazards.

Extinguishing Media

Use carbon dioxide, chemical foam or dry chemical. Use any means for extinguishing surrounding fire. Do not use water on metal fires.

Special Fire Fighting Procedures

Wear NIOSH/MSHA approved positive-pressure self-contained breathing apparatus and protective clothing as specified in 29 CFR 1910.156.

Unusual Fire and Explosion Hazards

Not a fire or explosion hazard in solid form. Finely divided dust may ignite and burn rapidly when mixed with air in the proper proportions. Toxic metal fumes may be released in a fire situation.

Section 6: Accidental Release Measures

Contain spillage and scoop up or vacuum. Notification of the National Response Center (800.424.8802) may be required. Refer to EPA, DOT and applicable state and local regulations for current response information.

It is recommended that each user establish a spill prevention, control and countermeasure plan (SPCC). Such plan should include procedures applicable to proper storage, control and clean-up of spills, including reuse and disposal as appropriate – see Section 13: Disposal Considerations.

****NOTE**** In the event of accidental release of this material, the above procedures should be followed. Additionally, proper exposure controls and personal protection equipment should be used – see Section 8: Exposure Control / Personal Protection, and disposal of the material should be in accordance with Section 13: Disposal Considerations.

Section 7: Handling and Storage

- Wash thoroughly after handling.
- Store in a cool, dry location away from incompatible material.
- Avoid breathing any dust, mist or fumes from the use of this product.
- Avoid contact with any dust, mist or fumes from the use of this product.
- Use only with adequate ventilation.
- Do not eat, drink, or smoke in the work area.

Section 8: Exposure Controls / Personal Protection

Ingredient	Exposure Limits	
	PEL-OSHA	TLV-ACGIH
Copper CAS #7440-50-8	0.1 mg/m ³ (Fume) 1 mg/m ³ (Dust)	0.2 mg/m ³ (Fume) 1 mg/m ³ (Dust)
Silver CAS #7440-22-4	0.01 mg/m ³	0.1 mg/m ³
Zinc (As Oxide) CAS #7440-66-6	15 mg/m ³ (Total Dust) 5 mg/m ³ (Respirable Fraction) 5 mg/m ³ (Fume)	5 mg/m ³ (Fume) STEL 10 mg/m ³ (Total Dust)
Tin CAS #7440-31-5	2 mg/m ³	2 mg/m ³

Note: Both OSHA and the ACGIH list welding fumes as having an exposure limit of 5 mg.m³ (total particulate not otherwise classified). However, the ACGIH states that welding fumes must be tested frequently for individual components which are likely to be present to determine whether specific exposure limits are exceeded.

Note: The permissible exposure limits (PEL’s), threshold limit values (TLV’s), potential health effects statements and SARA hazard categories may not be applicable as the hazardous ingredients listed are in the solid form. If dust, powder or fume is generated then these statements will be applicable. Unless otherwise noted, all values are reported as 8-hour Time-Weighted Averages (TWA’s) and total dust (particulates only). All ACGIH TLV’s refer to the 1998 Standards. All OSHA PEL’s refer to 29 CFR Part 1910 Air Contaminations: Final Rule, January 19, 1989.

Respiratory Protection

If dust or fume is generated, a NIOSH/MSHA approved respirator may be necessary. Follow all requirements for respiratory programs and selection set forth in the OSHA regulations (29 CFR 1910.139).

Ventilation

General; local exhaust ventilation as necessary to control any air contaminants to within their PEL's or TLV's during the use of this product.

Protective Equipment

Refer to ANSI/ASC Z49.1-94 (Safety In Welding, Cutting and Allied Processes), published by the American Welding Society, for further information on the selection of personal protective equipment.

Safety glasses (with side shields).

Body protection as necessary to prevent skin contact.

Personnel Sampling Procedures

Copper (dust or fume): Refer to NIOSH Manual of Analytical Methods (NMAM), 4th Edition #7029.

Zinc Oxide: Refer to NIOSH Manual of Analytical Methods (NMAM), 4th Edition #7502.

Zinc Compounds: Refer to NIOSH Manual of Analytical Methods, 4th Edition #7030.

Silver: Refer to NIOSH Manual of Analytical Methods, 4th Edition #7300.

Tin: Refer to NIOSH Manual of Analytical Methods, 4th Edition #7300.

Section 9: Physical and Chemical Properties

Appearance: Metallic Wire, rod, strip, powder.

Odor: Odorless.

Boiling Point: Not Determined.

Specific Gravity (H₂O=1): 8.70 – 8.50

Melting Point: 646 Degrees Centigrade

Vapor Pressure (mm Hg): Not Applicable.

Vapor Density (Air=1): Not Applicable.

Evaporation Rate: Not Applicable.

Percent Soluble in Water: Not Soluble.

PH: Not Applicable.

Section 10: Stability and Reactivity

Stability: Generally considered stable.

Avoid: None Expected.

Incompatibility (Materials to avoid)

Strong acids and bases, strong oxidizers, acetylene, ammonia, hydrogen peroxide, chlorine, bromine, iodine, magnesium metal, ammonium nitrate, hydrogen sulfide.

Hazardous Decomposition or By-Products

Toxic metal oxides are emitted when heated above the melting point. The amount of fume evolved increases as the temperature rises.

Polymerization: Polymerization is not expected to occur.

Avoid: Not Applicable.

Section 11: Toxicological Information

<u>Chemical Name</u>	<u>% Wt.</u>	<u>LD50</u>	<u>LC50</u>
Copper CAS #7440-50-8	22-40	3.5 mg/kg MOUSE Intraperitoneal	Not Available
Silver CAS #7440-22-4	25-56	Not Available	Not Available
Zinc (As Oxide) CAS #7440-66-6	17-33	7,950 mg/kg MOUSE Oral	2,500 mg/kg MOUSE
Tin CAS #7440-31-5	2-5	Not Available	Not Available

Note: See Section 3, 8 and 12 for additional information.

Section 12: Ecological Information

Ecotoxicity: No data available.

Environmental Fate: No data available.

Section 13: Disposal Considerations

EPA Waste Number: D011

This product contains silver or silver compounds and disposal may be regulated under EPA hazardous waste regulations, waste number D011. Before disposal, this product or mixtures containing this product should be tested for toxicity characteristics (TC) under the current EPA Hazardous Waste Regulations TCLP testing procedures, 40 CFR Part 261 at seq. Disposal/recycling/reclamation requirements will vary by location and type of disposal selected. Consult with state and local regulatory authorities.

****NOTE**** Chemical additions, processing or otherwise altering this material may make the waste management information presented above incomplete, inaccurate or otherwise inappropriate. As local regulations may vary; all waste must be disposed/recycled/reclaimed in accordance with federal, state, and local environmental control regulations.

Section 14: Transport Information

International: UN Number – Not Regulated
United States: EPA Waste Number: D001
DOT Classification: Not Regulated
Canada: PIN Number – Not Regulated
TDG Class – Not Regulated
EC: DGL – Not Determined

Section 15: Regulatory Information

US Federal Regulations

TSCA: In TSCA

SARA 311 and 312 Hazardous Categories

Immediate (acute) Health Hazard: Yes
Delayed (chronic) Health Hazard: Yes
Fire Hazard: No
Reactivity Hazard: No
Sudden Release of Pressure: No

SARA Section 313 Notification

This product contains toxic chemical (or chemicals) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 986 and 40 CFR Part 372.

<u>Chemical Name</u>	<u>CAS Number</u>	<u>% Weight</u>
Copper	7440-50-8	22-40
Silver	7440-22-4	25-56
Zinc (As Oxide)	7440-66-6	17-33
Tin	7440-31-5	2-5

Ozone Depleting Substances (ODS)

This product neither contains nor is manufactured with an ozone depleting substance subject to the labeling requirements of the Clean Air Act Amendments 1990 and 40 CFR Part 82.

Volatile Organic Compounds (VOC) – None.

US Regulations

Volatile Organic Compounds (CARB): Not Determined

Canadian Regulations

DSL/NDSL: DSL
WHMIS Classification: Class D, Division 2, Subdivision B

European Regulations

EINECS: Yes

Other Regulations

MITI (Japan): Yes AICS (Australia): Yes

Section 16: Other Information

Revisions

Revision Number: 4

This MSDS has been revised in the following sections:

Product Name

Label Copy

The information in this MSDS should be provided to all who will use, handle, store, transport, or otherwise be exposed to this product. This information has been prepared for the guidance of plant engineering, operations, and management and for persons working with or handling this product. The information presented in this MSDS is premised upon proper handling and anticipated uses and is for the material without chemical additions/alterations. We believe this information to be reliable and up-to-date as of the date of publication, but make no warranty that it is. Additionally, if this MSDS is more than three years old, please contact the supplier at the phone number listed to make certain that this sheet is current.



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